

Forged flat bars

Stainless steel

Steel grade	DIN	AISI ASTM
1.4006	X12Cr13	AISI 410
1.4021	X20Cr13	AISI 420
1.4028	X30Cr13	AISI 420
1.4031*	X39Cr13	AISI 420
1.4034	X46Cr13	AISI 420
1.4057	X17CrNi16-2	AISI 431
1.4104	X14CrMoS17	AISI 430F
1.4112	X90CrMoV18	AISI 440B
1.4122	X39CrMo17-1	
1.4125	X105CrMo17	AISI 440C
1.4301	X5CrNi18-10	AISI 304
1.4303	X4CrNi18-12	AISI 305 308
1.4305	X8CrNiS18-9	AISI 303
1.4306	X2CrNi19-11	AISI 304L
1.4307	X2CrNi18-9	AISI 304L
1.4313	X3CrNiMo13-4	ASTM A182 F6NM 430F
1.4401	X5CrNiMo17-12-2	AISI 316
1.4404	X2CrNiMo17-12-2	AISI 316L
1.4404	NEW: melted under vacuum	
1.4410**	X2CrNiMoN25-7-4	ASTM A182 F53
1.4418	X4CrNiMo16-5-1	
1.4429	X2CrNiMoN17-13-3	AISI 316LN
1.4435	X2CrNiMo18-14-3	AISI 316L
1.4462**	X2CrNiMoN22-5-3	AISI 318 LN ASTM A182 F51
1.4501	X2CrNiMoCuWN25-7-4	AISI F55
1.4539	X1NiCrMoCu25-20-5	AISI 904L
1.4541	X6CrNiTi18-10	AISI 321
1.4542*	X5CrNiCuNb16-4	AISI 630
1.4548*	X5CrNiCuNb17-4-4	AISI 630
1.4550	X6CrNiNb18-10	AISI 347
1.4571	X6CrNiMoTi17-12-2	AISI 316Ti
15-5 PH	X5CrNiCu15-5	AISI XM-12
17-4 PH*	X5CrNiCuNb16-4	AISI 630

Tool steel

Steel grade	DIN	AISI ASTM
1.1730	C45U	AISI 1045
1.2080	X210Cr12	AISI D3
1.2083*	X40Cr14	AISI 420
1.2085	X33CrS16	AISI 420FM
1.2311	40CrMnMo7	AISI P20
1.2312	40CrMnMoS8-6	AISI P20+S
1.2316*	X36CrMo17	AISI 420
1.2343*	X37CrMoV5-1	AISI H11
1.2344*	X40CrMoV5-1	AISI H13
1.2358	60CrMoV18-5	
1.2365	32CrMoV12-28	AISI H10
1.2379*	X153CrMoV12	AISI D2
1.2436	X210CrW12	AISI D6
1.2510	100MnCrW4	AISI O1
1.2714	55NiCrMoV7	AISI L6
1.2738	40CrMnNiMo8-6-4	AISI P20+Ni
1.2767*	45NiCrMo16 X45NiCrMo4	
1.2842	90MnCrV8	AISI O2

Creep resistant steels at elevated temperatures

Steel grade	DIN	AISI ASTM
1.0460	P250GH	ASTM A105
1.6981	21CrMoNiV4-7	
1.7335	13CrMo4-5	ASTM A182 F11
1.7380	10CrMo9-10	

High-temperature resisting steel

Steel grade	DIN	AISI ASTM
1.4903	X10CrMoVNb9-1	ASTM A182 F91
1.4923	X22CrMoV12-1	

Heat-treatable steel

Steel grade	DIN	AISI ASTM
1.0503	C45	AISI 1045
1.0764	36SMn14	
1.1221	C60E	
1.6511	36CrNiMo4	AISI 4340
1.6565	40NiCrMo6	AISI 4340
1.6580	30CrNiMo8	AISI 4340
1.6582	34CrNiMo6	AISI 4340
1.6587	18CrNiMo7-6	AISI 4820
1.6773	36NiCrMo16	
1.6932	mod.	AISI 4330V
1.6956	33NiCrMoV	
1.6957	26NiCrMoV14-5	
1.7218	25CrMo4	AISI 4130
1.7225	42CrMo4	AISI 4140
1.7707	30CrMoV9	AISI 4340
1.8159	51CrV4	AISI 6150

High-strength structural steel

Steel grade	DIN	AISI ASTM
1.0570	S355J2G3+N	St52-3

Nickel Alloy

Steel grade	DIN	AISI ASTM
2.4856*	Alloy 625 ESU	B443
2.4858	Alloy 825	B424

Powder steel

Material	
DPM450	SPM20CV

* available in ESR quality
** DUPLEX | SUPER DUPLEX

Bearing steel

Steel grade	DIN	AISI ASTM
1.3505	100Cr6	AISI 52100

Fine-grain structural steel

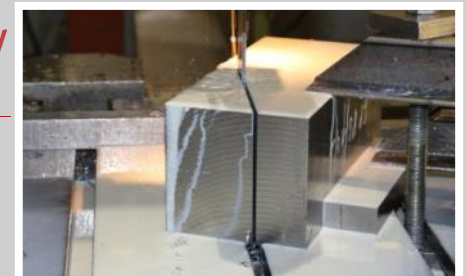
Steel grade	DIN	DIN
1.0566	TStE355	17103
1.0571	P355QH1	
1.8868	P355QL1	

Heat resisting steel

Steel grade	DIN	AISI ASTM
1.4713	X10CrAlSi7	
1.4828	X15CrNiSi20-12	AISI 309
1.4841	X15CrNiSi25-21	AISI 314
1.4878	X8CrNiTi18-10	AISI 321 H

Case hardening steels

Steel grade	DIN	AISI ASTM
1.5752	15NiCr13	AISI 3310
1.6523	20NiCrMo2	AISI 8620
1.6526	20NiCrMoS2-2	AISI 8620
1.8515	31CrMo12	
1.8519	31CrMoV9	
1.8550	34CrAlNi7-10	



Hot-rolled steel plates | wide flat steels

Stainless steel

Steel grade	Thickness
1.4112 AISI 440B X90CrMoV18	5 - 55 mm
1.4301 AISI 304 X5CrNi18-10	10 - 120 mm
1.4305 AISI 303 X8CrNiS18-9	10 - 70 mm
1.4307 AISI 304L X2CrNi18-9	10 - 120 mm
1.4401 AISI 316 X5CrNiMo17-12-2	10 - 120 mm
1.4404 AISI 316L X2CrNiMo17-12-2	10 - 120 mm
1.4541 AISI 321 X6CrNiTi18-10	10 - 100 mm
1.4571 AISI 316 Ti X6CrNiMoTi17-12-2	20 - 130 mm
1.4841 AISI 314 X15CrNiSi25-21	20 - 50 mm

Temperature resisting steel

Steel grade	Thickness
1.7335 13CrMo4-5	10 - 80 mm
1.7380 10CrMo9-10	10 - 80 mm

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Heat-treatable steel

Steel grade	Thickness
1.0503 C45	10 - 200 mm
1.0601 C60	10 - 130 mm
1.1221 C60E	10 - 130 mm
1.7225 AISI 4140 42CrMo4	15 - 100 mm QT

Cementation- & Nitriding steel

Steel grade	Thickness
1.7131 1.7147 16MnCr5 20MnCr5	10 - 150 mm



Forged & hot-rolled round bars

Stainless steel

Steel grade	available diameters
1.4021 AISI 420 X20Cr13	Ø 35 bis Ø 1010 mm
1.4024 AISI 410-420	Ø 160 mm
1.4034 AISI 420 X46Cr13	Ø 45 bis Ø 260 mm
1.4112 AISI 440B X90CrMoV18	Ø 75 bis Ø 190 mm
1.4313 X3CrNiMo13-4	Ø 75 bis Ø 1300 mm
1.4541 AISI 321 X6CrNiTi18-10	Ø 486 mm

Temperature resisting steel

Steel grade	available diameters
1.6981 21CrMoNiV4-7	Ø 305 bis Ø 640 mm

High-temperature resisting steel

Steel grade	available diameters
1.4923 X22CrMoV12-1	Ø 386 mm

Heat-treatable steel

Steel grade	available diameters
1.7225 42CrMo4 AISI 4140	Ø 190 bis Ø 340 mm



DIN EN ISO 9001 : 2015
zertifiziert seit 1998

